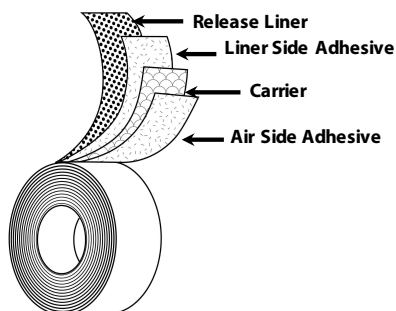


# 33M8H

## Double-Coated Tape



**Liner:** 80lb semi-bleached super-calendered kraft, silicone release coated on both sides

**Liner Side Adhesive:** Acrylic (I607)

**Backing/Carrier:** 0.5 mil polyester film

**Air Side Adhesive:** Acrylic (I607)

### Applications

- Gasket assembly
- Mounting nameplates, decals, and plastic trim
- Laminating paper, felt, sponge rubber, foam, and plastics

### Features

- Polyester Film Carrier
- Acrylic Adhesive
- 80lb Semi-bleached SC Kraft Liner

### Benefits

- Support for aid in processing and application
- Conformable
- Excellent anchorage to foams and plastics
- Excellent performance over a wide temperature range
- Humidity and plasticizer migration resistant
- Ideal for kiss cutting applications

### Typical Test Values

	Standard UOM	Metric UOM	Test Method
<b>Total Thickness w/liner</b>	9.0 mils	0.229 mm	PSTC 133
<b>Adhesive Thickness (Air Side)</b>	1.9 mils	0.048 mm	PSTC 133
<b>Adhesive Thickness (Liner Side)</b>	1.9 mils	0.048 mm	PSTC 133
<b>Carrier Thickness</b>	0.5 mils	0.013 mm	PSTC 133
<b>Liner Thickness</b>	4.7 mils	0.119 mm	PSTC 133
<b>Adhesion to Steel (Air Side)</b>	88 oz/in	9.63 N/cm	PSTC 101 Mod
<b>Adhesion to Steel (Liner Side)</b>	95 oz/in	10.39 N/cm	PSTC 101 Mod
<b>Shear Strength (Air Side)</b>	>24 hours		PSTC 107
<b>Shear Strength (Liner Side)</b>	>24 hours		PSTC 107
<b>Laminating Temperature</b>	50 to 150 °F	10 to 65 °C	
<b>Maximum Continuous Use</b>	200 °F	93 °C	
<b>Intermittent Use</b>	250 °F	121 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

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